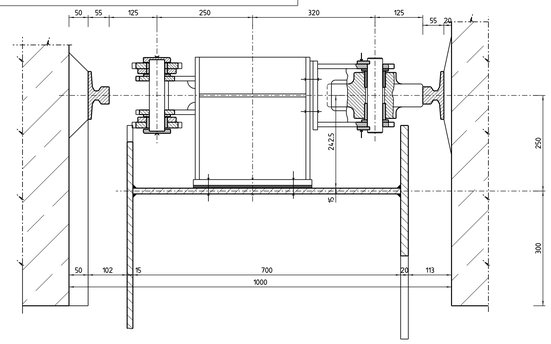
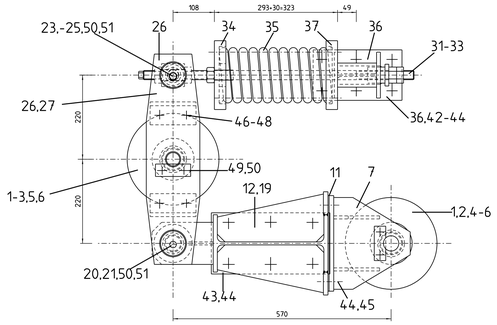
Bestandszeichnung

Die Übereinstimmung mit der Ausführung bescheinigt

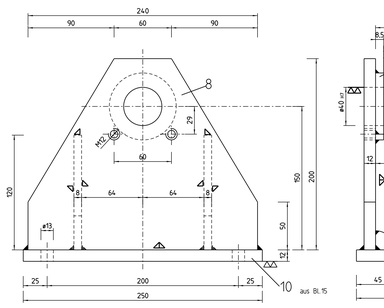
Hannover, den 1. 12. 1979 ..... Kassel, den 7.12.1979 .....
Louis Eilers ..... Neubauamt Untere Fulda .....
ppa. ..... i.A. .....

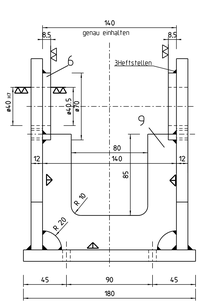
VerwBez	BWaStr Nr.	ZB	Kilometer	s	Art	Objekt Teil	ZK	F	Stand
3 | 1 | 1	1	6	0 | 1 | 0 | 9 | 3 | 4 | 8 | 0	0	3	1	3	2	3 | 1 | 0 | 0	0	1	9 | 7 | 9





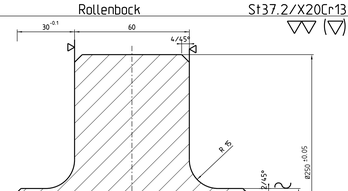
M1:5 Übersicht 60 75498 Bl.71



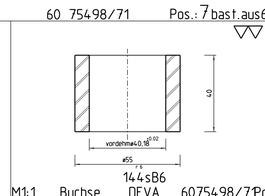


Schweißnähte=4mm

M1:2 Rollenbock St37.2/X20Cr13 60 75498/71 Pos.: 7 bast.aus6,8-10



M1:1 Laufrolle C45 60 75498/71 Pos.: 1



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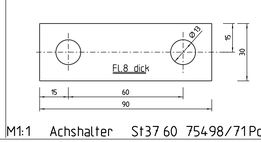
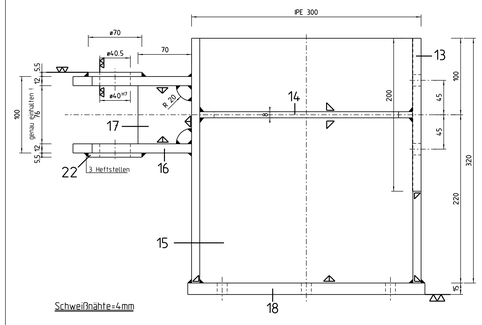
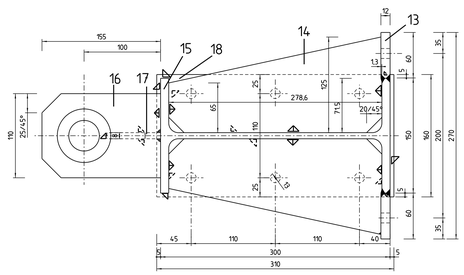


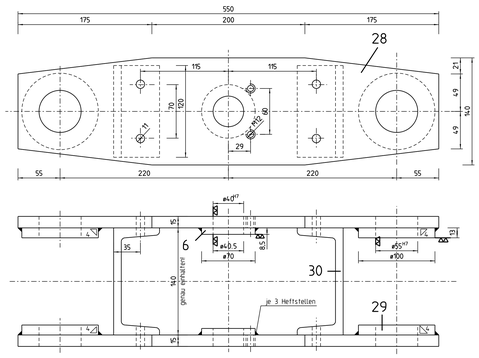
M1:1 Achshalter St37 60 75498/71 Pos.: 5



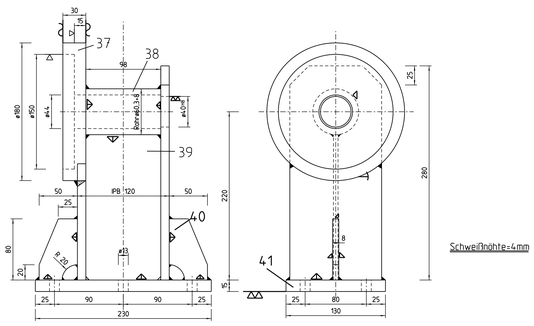
Schweißnähte=4mm



M1:2.5 Rollenbefestigung St37.2/X20Cr13 6075498/71 Pos.: 12 b.a.13-18.22

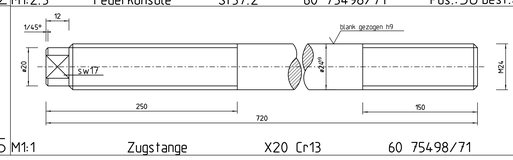


M1:2.5 Rollenschwinge St37.2/X20Cr13 60 75498/71 Pos.: 26 b.a.6,28-30

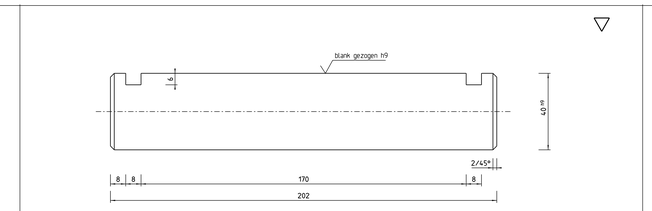


Schweißnähte=4mm

M1:2.5 Federkonsole St37.2 60 75498/71 Pos.: 36 best.aus 37-41



M1:1 Zugstange X20 Cr13 60 75498/71 Pos.: 31



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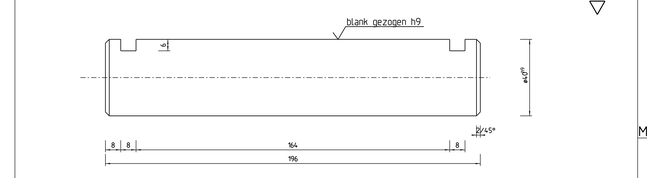

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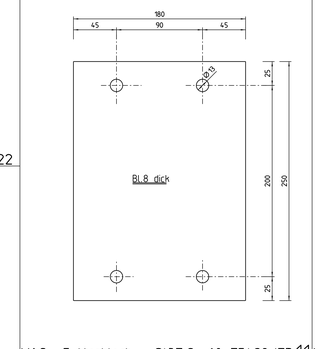
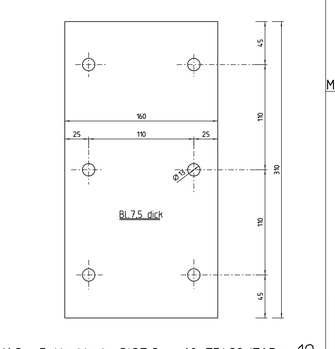


M1:2 Futterblech St37.2 60 75498/71 Pos.: 11



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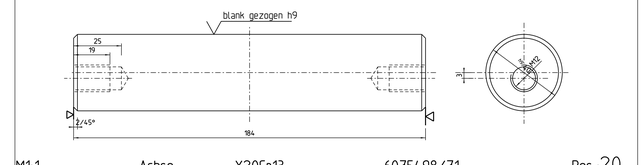
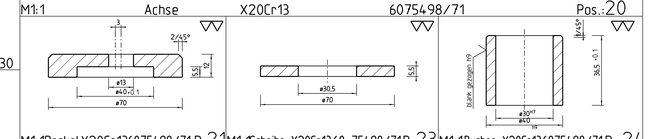
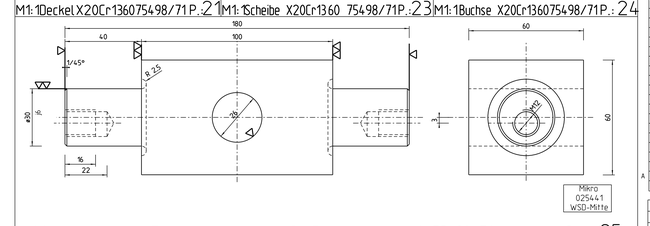


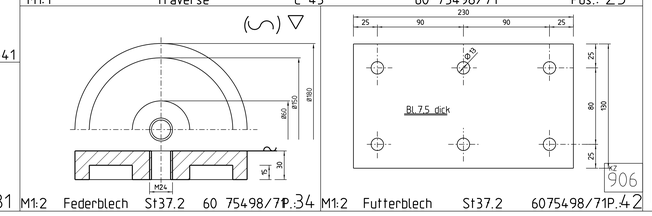
M1:1 Achse X20Cr13 6075498/71 Pos.: 20



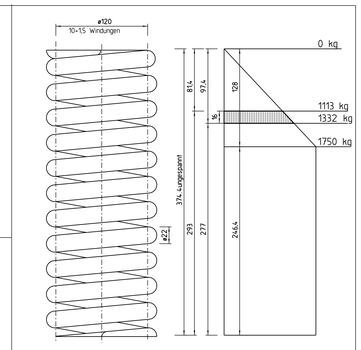
M1:1 Deckel X20Cr13 6075498/71 P.: 21 M1:1 Scheibe X20Cr13 60 75498/71 P.: 23 M1:1 Buchse X20Cr13 6075498/71 P.: 24



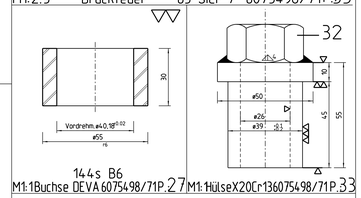
M1:1 Traverse C 45 60 75498/71 Pos.: 25



M1:2 Federblech St37.2 60 75498/71 P.: 34 M1:2 Futterblech St37.2 6075498/71 P.: 42



M1:2.5 Druckfeder 65 SiCr 7 6075498/71 P.35



M1:1 Buchse DEVA 6075498/71 P.27 M1:1 Hülse X20Cr13 6075498/71 P.33

ZUR AUSFÜHRUNG GENEHMIGT
Neubauamt Untere Fulda
Kassel, den 29.10.75
gez. Döhl

M1:0,25 | 4 | 4 | 1
HUBTOR TORLAUF-ROLLEN
087 71

A=Bundesbahnabname

1*wie gezeichnet und 1*spiegelbildlich ausführen!

Gas.-Gewicht=355,0kg

Pos.	Stck.	Benennung	Werkst.	Bemerkung	DIN	Stck.	kg
51	8	Innensechskt.-Schrb.M12...25	8.8	Verzinkt	6912	0.0255	
50	28	Dubo-Scheibe M12	Nylon6	Best.-Nr.:207		0.0012	
49	20	Innensechsk.-Schrb.M12...25	8.8	Verzinkt	6912	0.0295	
48	16	C-Scheibe ¼	St	Verzinkt	434	0.0183	
47	16	Scheibe 13.5	St	Verzinkt	7989	0.0195	59.8
46	16	Paßschrb.M12...50 Mu	5.6	Verzinkt	7968	0.0796	
45	12	Paßschrb.M16...60 Mu	5.6	Verzinkt	7968	0.156	
44	36	Scheibe 17.5	St	Verzinkt	7989	0.0293	
43	24	Paßschrb.M16...65 Mu	5.6	Verzinkt	7968	0.173	
42	2	Futterbl.7.5×130...230	St37.2			1.7	3.4
41	2	Bl.15×130...230	-	aus Bl.20		3.5	7.0
40	4	Bl.8×50...80	-			0.25	1.0
39	2	IPB 120...280	St37.2			6.2	1.24
38	2	Rohr ø60.3×8...98	St35		2448	1.0	2.0
37	2	Bl.30×ø180	St37.2			3.7	7.4
36	2	Federkonsol bestehend aus Pos.:37-7+7					
35	2	Druckkeder d=ø22,dm=ø120655	Cr7	h=374.4		13.0	26.0
34	2	Bl.30×ø180	St37.2			4.2	8.4
33	2	Hülse ø50/26...55	X20Cr13			0.4	0.8
32	10	Sechsk.-Mutter M24	5.6		555	0.103	7.0
31	2	Zugstange ø24...720	X 20Cr 13	blank gez. h9		2.6	5.2
30	4	C ¼ 0...120	St 37.2			1.9	7.6
29	8	Scheibe ø100/55...13	St 37.2	aus Bl.15		0.55	4.4
28	4	Bl.15×140...550	St 37.2			7.5	30.0
27	8	DEVA-Buchse ø55/40...30	DEVA144sB6	aus 26/568×35		0.3	2.4
26	2	Rollenschwinge bestehend aus Pos.:6,28-30					
25	2	Traverse ø60...180	C45			3.0	6.0
24	4	Buchse ø 40/30...36.5	X20Cr13	blank gez. h9		0.15	0.6
23	4	Scheibe ø 70/30.5...5.5	X20Cr13			0.15	0.6
22	4	Scheibe ø70/40.5...5.5	-			0.1	0.4
21	8	Deckel ø 70...12	-			0.3	2.4
20	2	Achse ø40...184	X20Cr13	blank gez. h9		1.8	3.6
19	2	Futterbl.7.5×160...310	St37.2			3.0	6.0
18	2	Bl.75×150...330	-	aus Bl.20		5.9	11.8
17	2	Bl.8×70...76	-			0.3	0.6
16	4	Fl.110×12...155	-			1.6	6.4
15	2	IPE300...320	-			13.5	27.0
14	4	Bl.8×125/65...278.6	-			1.9	7.6
13	4	FL.60×12...200	-			1.15	4.6
12	2	Rollenbefestigung bestehend aus Pos.:13-18.22					
11	3	Futterbl.8×180...250	-			2.9	8.7
10	3	Bl.12×180...250	-	ww aus Bl.15		4.3	12.9
9	6	Bl.8×140...120	-			0.7	4.2
8	6	Bl.12×200...240	St37.2			3.8	22.8
7	3	Rollenbock bestehend aus Pos.:6,8-10					
6	10	Scheibe ø 70/40.5...8.5	X20Cr13			0.17	1.7
5	10	Achshalter Fl.30×8...90	St37			0.17	1.7
4	3	Achse RD ø40...196	X20Cr13	blank gez. h9		1.9	5.7
3	2	Achse RD ø40...202	X20Cr13	blank gez. h9		2.0	4.0
2	10	DEVA-Buchse ø55/40...40 DEVA 144sB6	aus 26/568×45			0.385	3.9
1	5	Laufrolle ø250...120	C 45			16.5	82.5

INDEX	ART DER ÄNDERUNG	DATUM	NAME

LOUIS EILERS
STAHLBAU
HANNOVER-HERRENHAUSEN

Besteller: Neubauamt Untere Fulda in Kassel
Bauwerk: Bootsschleuse Wahnhausen
Bauteil: Hubtor — Torlaufrollen — Vertr. Pos. 10

	DATUM	NAME	Maßstab	A.-Nr. 60 75 498
konstruiert	25.8.75		1:1,1:2,1:2.5,1:5	
ausgearb.	10.7.1975		Material	Blatt-Nr. 71